

Bring me the thing *that doesn't exist yet.*

A one-person workshop in the Netherlands. You send an idea, a reference or a file; I print, finish and ship it. This sheet is everything you need to know about what it costs and how it works.

✦ THE RATES

PRINT ONLY

€4,00

per print hour, plus material at cost

You send the STL. I slice, print, clean up and ship. Extra colours €1,00 each.

PRINT AND ASSEMBLE

+ €35

per hands-on hour

Built, sanded and finished rather than a bag of parts. Billed in 15-minute blocks.

DESIGN AND PRINT

€40

per design hour, quoted upfront

No file yet? I model it from your references, two revision rounds included.

Where the numbers come from. Your file goes into Bambu Studio, which reports exactly how many grams and how many hours it needs. Those two figures × the rates above are your quote (no estimating by eye, no surprises). **No minimum order:** a single keychain is welcome.

✦ THREE WORKED EXAMPLES

KEYCHAIN

€2,36

12 g, 30 min, one colour
 $30 \text{ min} \times €4,00 = €2,00$
12 g at cost = €0,36

BOOKMARK

€5,60

20 g, 1 h, two colours
 $1 \text{ h} \times €4,00 = €4,00$
20 g at cost = €0,60
1 extra colour = €1,00

LARGE PROP

€108,60

620 g, 22 h, three colours
 $22 \text{ h} \times €4,00 = €88,00$
620 g at cost = €18,60
2 extra colours = €2,00

Print cost only. Assembly, sanding or painting is added at €35 per hour where the piece needs it. Shipping is free on orders over €50 within the usual zones.

◆ THE WORKSHOP

Two printers, different jobs

BAMBU LAB H2C

Up to seven colours or materials in one print, a heated chamber for engineering filaments, and Vortek hotend swapping that cuts purge waste by up to 58% (which is why extra colours only cost €1,00).

330 × 320 × 325 MM

BAMBU LAB A1

Single-colour work: bookmarks, keychains, small batches and reprints. Two machines means a small job doesn't wait behind a 22-hour print.

256 × 256 × 256 MM

◆ WHAT TO SEND

BEST

An STL that's ready to print. I can quote it within the day.

WORKABLE

SVG or Illustrator files, or an existing model that needs resizing or combining.

ALSO FINE

Screenshots, sketches, or a description. That's what the design service is for.

◆ THE TERMS, STATED PLAINLY

ALWAYS FREE

Quotes come with the numbers behind them. No obligation.

50% DEPOSIT

Half before printing starts, the rest before it ships.

2 REVISION ROUNDS

Included on design work. Extra hours are quoted before I start.

REPRINTED AT MY COST

A print that fails on my side is my problem, not your invoice.

Ready when you are

Send the idea, the references or the file to russ@handofstardust.eu and you'll get a real quote back (grams, hours and price, not a form letter).

Full details and the cost estimator: handofstardust.eu/pages/custom-3d-printing-services